

# Process and apparatus for the mounting of vehicle components in a vehicle body

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Inventor: KURTZ GUENTER A (DE)  
Applicant: EKUMA WERKZEUG & MASCHBAU (DE)  
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The method involves mounting the vehicle parts on a carrying frame (10) in a position corresponding to their installation positions when the frame is placed on the body. The frame is applied to the body from below using accurate positioning. Automatic bolting devices are moved forward in the frame and into engagement. After actuation of the bolting devices which join the parts to the vehicle the frame is moved downwards and removed. An independent claim is also included for a system for implementing the method

